

UNIVERSITI TUN HUSSEIN ONN MALAYSIA

FINAL EXAMINATION SEMESTER II SESSION 2021/2022

COURSE NAME

: DESIGN FOR MANUFACTURE

COURSE CODE

BDX 20702

PROGRAMME CODE

: BDX

EXAMINATION DATE :

JULY 2022

DURATION

: 2 HOURS

INSTRUCTION

: 1. ANSWER ALL QUESTIONS

2. THIS FINAL EXAMINATION IS CONDUCTED VIA CLOSE BOOK

3. STUDENTS ARE **PROHIBITED** TO CONSULT THEIR OWN MATERIAL OR ANY EXTERNAL RESOURCES DURING THE EXAMINATION CONDUCTED VIA CLOSED BOOK

THIS QUESTION PAPER CONSISTS OF FIVE (5) PAGES

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Q1 (a) Based on Figure Q1(a), please evaluate on how manufacturer decided to do materials selections to fabricate the parts.

(9 marks)

(b) In general, product design can be categorized into 4 phases; i) conceptual design, ii) detailed design, iii) manufacturing, and iv) distribution, servicing, and disposal. Choose and justify what is the most important phase in product design.

(8 marks)

(c) Discuss THREE (3) an achievements when we could apply Design for Assembly (DFA) particularly in an early stage product manufacturing.

(8 marks)

- Q2 In aircraft, conceptual design phase could take advantage of novel methodology that would not be based on empirical or semi-empirical equations to estimate performance, weights, cost and loads, but rely on analytical models to greater extent.
 - (a) Explain the THREE (3) initial phases of an aircraft design as seen in Figure Q2(a). (6 marks)
 - (b) Find and evaluate the suitable materials for the metal structures as shown in Figure Q2(b) and suggest with explanation the manufacturing process to produce the empennage.

(9 marks)

(c) In aircraft structural design, describe and analyze the functional parameters of these structures on i) fuselage design, ii) wing design, iii) empennage, and iv) landing gear.

(10 marks)

Q3 (a) There are TWO (2) types of joints suitable for CFRP with a thermosetting resin, mechanical fasteners and adhesive. Analyze an issue that may arises with both types of joint when applying to CFRP.

(8 marks)

(b) In sheet metal cutting as shown in the Figure Q3(b), define and interpret the differences in between the three process.

(9 marks)

(c) Illustrate and describe TWO (2) points between an expandable mold and a permanent mold.

(8 marks)

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- Q4 Appraise a reason for implementing injection molding in aerospace industry. (a) (8 marks)
 - (b) Interpret DFMA design consideration in injection moulding based on Figure Q4(b). (8 marks)
 - (c) Briefly explain why certain components required surface treatment. (4 marks)
 - (d) Common problems that may occur during the painting particularly in aircraft parts is poor adhesion. Appraise a reason why poor adhesion in painting is occur and give suggestion on how to overcome the problem. (5 marks)

- END OF QUESTION -

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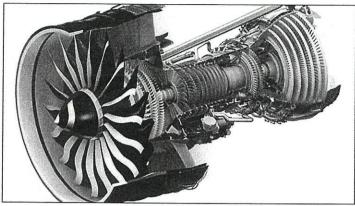


Figure Q1(a)

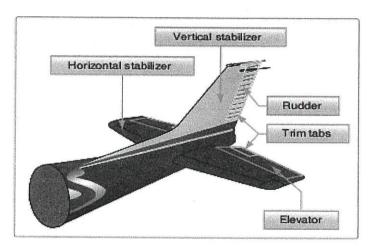


Figure Q2(a)

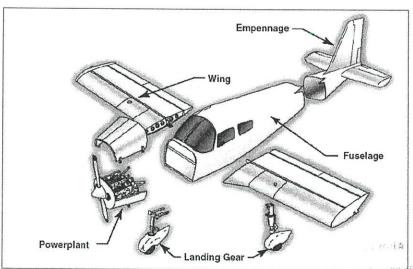


Figure Q2(b)

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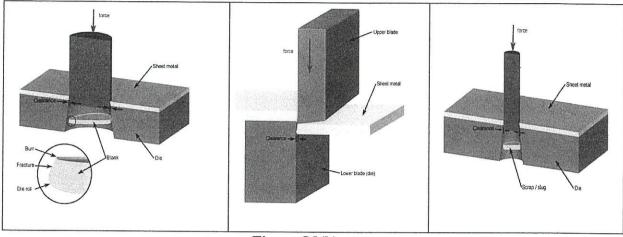


Figure Q3(b)

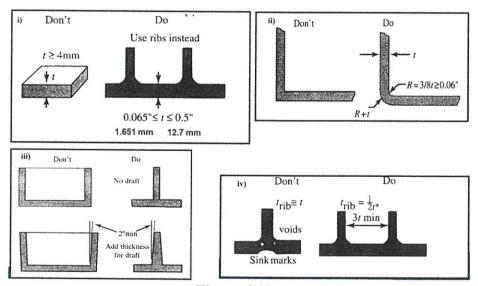


Figure Q4(b)