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## **UNIVERSITI TUN HUSSEIN ONN MALAYSIA**

### **FINAL EXAMINATION SEMESTER II SESSION 2013/14**

COURSE NAME : CONSTRUCTION MATERIALS  
COURSE CODE : BNP 10202  
PROGRAMME : 1 BNA/1BNB/1BNC  
EXAMINATION DATE : JUNE 2014  
DURATION : 2 HOURS  
INSTRUCTIONS : ANSWER **FOUR (4)** QUESTIONS ONLY

ATTACH THE DOE FORM  
TOGETHER WITH YOUR ANSWER  
SCRIPT

THIS PAPER CONSISTS OF ELEVEN (11) PRINTED PAGES

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UNIVERSITI TUN HUSSEIN ONN MALAYSIA  
JALAN PERMAISIRI, 84000 KELANTAN  
PERDAWAAN KELANTAN  
BERAKUAN PERMAISIRI, 84000 KELANTAN

**ENGLISH**

- Q1** (a) Explain **THREE (3)** main purpose of concrete compaction. (6 marks)
- (b) List and explain briefly **TWO (2)** methods of concrete compaction (5 marks)
- (c) List **TWO (2)** methods of concrete mix design. (2 marks)
- (d) Complete the concrete mix design form provided according to the DOE method.

Given,

- i. Characteristic compressive strength,  $30 \text{ N/mm}^2$  at 28 days with a 5% defective rate ( $k = 1.64$ )
- ii. Portland cement class 42.5
- iii. Slump required, 30 – 60 mm
- iv. Maximum crushed aggregate size, 20 mm,
- v. Relative density of crushed aggregate,  $2700 \text{ kg/m}^3$
- vi. Maximum free-water/ cement ratio 0.56
- vii. Percentage passing  $600\mu\text{m}$  sieve is 40%

\* Please attach this Design Form with your answer script (Figure 7)

(12 marks)

- Q2** (a) Steel is an important building material that used in construction industry in Malaysia. Briefly describe **FOUR (4)** the natures of related steel. (8 marks)
- (b) Describe **FOUR (4)** advantage and **FOUR (4)** disadvantage of usage of steel. (8 marks)
- (c) Manufacturing of steel can be done through various process. List **FOUR (4)** manufacturing process of steel. (4 marks)
- (d) As a technologist, you were assigned to design the steel based on material laboratory building. Before your design work is conducted, you have to choose the appropriate section to be used for major structural element of **beams, column and trusses**. State the appropriate section for the **all** structural elements with aided sketches. (5 marks)

**Q3** (a) List **THREE (3)** example of the usage of timber in housing construction industry.

(3 marks)

(b) Wood drying process is to produce of moisture or liquids in the airway cells in the timber. Describe the purpose of the drying process carried out before the wood can be used.

(3 marks)

(c) Given the data for sample X used in the wood drying process. Calculate the percentage of moisture content of wood after drying 24 hours in the oven.

|                |   |                        |
|----------------|---|------------------------|
| Wood size      | : | 100 mm x 50 mm x 50 mm |
| Initial weight | : | 350 g                  |
| Final weight   | : | 280.4 g                |

(3 marks)

(d) List **THREE (3)** advantages and **THREE (3)** disadvantages of using timber as construction material.

(6 marks)

(e) Briefly describe **FIVE (5)** types of timber defects.

(10 marks)

**Q4** (a) List **FOUR (4)** types of brick available in the market.

(4 marks)

(b) The percentage of water absorption is indicated the degree of burning and the strength of brick is indicated on compressive strength test.

- (i) List the procedure involved in determining the compressive strength for brick.
- (ii) The data below is obtained from brick test in the laboratory.

Brick size A: 220 mm x 110 mm x 65 mm

Brick size B: 219 mm x 112 mm x 64 mm

Mass of dried brick size A: 3.56 kg

Mass of wet brick size A: 3.98 kg

Mass of dried brick size B: 3.80 kg

Mass of wet brick size B: 3.98 kg

Calculate the average percentage of water absorption and average density

(10 marks)

(c) Sketch and explain the process involved in manufacturing the brick.  
(8 marks)

(d) List and sketch **THREE (3)** types of bricks bonding and arrangement  
(3 marks)

**Q5** (a) Briefly describe the **FIVE (5)** following matters:

- i. The Application of bitumen in civil engineering
- ii. The good reason of using Elastomer Rubber in civil engineering.
- iii. The Outstanding characteristic of Plastic
- iv. The Applications of Polymer.
- v. Discuss the main application of FRP component in construction application.
- vi. Application of Gypsum Board

(25 marks)

- END OF QUESTION -

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**BAHASA MELAYU**

- S1**
- (a) Terangkan dengan jelas **TIGA (3)** tujuan utama pemandatan konkrit. (6 markah)
  - (b) Senaraikan dan terangkan dengan ringkas **DUA (2)** kaedah pemandatan konkrit (4 markah)
  - (c) Senaraikan **DUA (2)** kaedah rekabentuk banchuan konkrit. (2 markah)
  - (d) Lengkapkan borang rekabentuk banchuan konkrit yang disediakan berdasarkan kaedah DOE.

Diberi,

- i. Sifat kekuatan konkrit ,  $30 \text{ N/mm}^2$  pada 28 hari dengan 5% kadar kecacatan ( $k = 1.64$ )
- ii. Kelas Portland simen 42.5
- iii. Runtuhan yang diperlukan, 30 – 60 mm
- iv. Saiz maksimum aggregate hancur, 20 mm,
- v. Ketumpatan relatif agregat dihancurkan,  $2700 \text{ kg/m}^3$
- vi. Nisbah air simen maksimum 0.56
- vii. Peratus melepas  $600\mu\text{m}$  ayakan ialah 40%

(12 markah)

- S2**
- (a) Keluli merupakan bahan binaan yang penting dan sering digunakan di dalam industri pembinaan di Malaysia. Huraikan secara ringkas empat(4) sifat keluli berkenaan. (8 markah)
  - (b) Terangkan **EMPAT (4)** kebaikan dan **EMPAT (4)** keburukan penggunaan keluli sebagai bahan binaan. (8 markah)
  - (c) Pengeluaran keluli boleh dilakukan melalui beberapa proses. Nyatakan proses-proses pengeluaran berkenaan. (4 markah)
  - (d) Sebagai seorang jurutera teknologi anda telah ditugaskan untuk merekabentuk sebuah bangunan makmal bahan yang berdasarkan keluli sebagai bahan binaan utama. Sebelum melakukan kerja-kerja rekabentuk anda dikehendaki memilih keratan yang sesuai untuk digunakan bagi elemen struktur utama iaitu **rasuk, tiang dan kekuda**. Nyatakan pilihan keratan yang bersesuaian untuk **semua** elemen-elemen struktur berkenaan dan lakarkan bentuk keratan tersebut. (5 markah)

- S3**
- (a) Berikan **TIGA (3)** contoh kegunaan kayu dalam industri pembinaan perumahan. (3 markah)
  - (b) Proses pengeringan kayu adalah untuk mengeluarkan lembapan atau cecair yang terdapat di dalam rongga sel kayu tersebut. Terangkan apakah tujuan proses pengeringan ini dijalankan sebelum kayu tersebut boleh digunakan. (3 markah)
  - (c) Diberi data bagi sampel kayu jenis X yang digunakan dalam proses pengeringan. Kirakan peratus kandungan lembapan kayu tersebut selepas pengeringan oven selama 24 jam.

|             |   |                        |
|-------------|---|------------------------|
| Saiz kayu   | : | 150 mm x 50 mm x 50 mm |
| Berat awal  | : | 350 g                  |
| Berat akhir | : | 280.4 g                |

(3 markah)
- (d) Senaraikan **TIGA (3)** kebaikan dan **TIGA (3)** keburukan kayu sebagai bahan binaan (6 markah)
  - (e) Terangkan secara ringkas **LIMA (5)** jenis kecacatan kayu. (10 markah)

- S4**
- (a) Senaraikan **EMPAT (4)** jenis bata boleh didapati di pasaran (4 markah)

(b) Peratusan penyerapan air ditentukan pada darjah pembakaran dan kekuatan bata ditentukan oleh ujian kekuatan mampatan.

- (i) Senaraikan langkah kerja dalam menentukan kekuatan mampatan bata.
- (ii) Data di bawah diperolehi daripada ujikaji bata dalam makmal.

Saiz bata A: 220 mm x 110 mm x 65 mm  
 Saiz bata B: 219 mm x 112 mm x 64 mm

Berat kering bata saiz A: 3.56 kg  
 Berat basah bata saiz A: 3.98 kg

Berat kering bata saiz B: 3.80 kg  
 Berat basah bata saiz B: 3.98 kg

Kirakan peratus purata penyerapan air dan purata ketumpatan

(10 markah)

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6

- (c) Lakarkan dan terangkan proses yang terlibat dalam menghasilkan bata. (8 markah)
- (d) Senaraikan dan lakarkan **TIGA (3)** jenis ikatan dan susunan bata. (3 markah)

S5 (a) Ringkaskan huraian **LIMA (5) sahaja** perkara di bawah:-

- i. Aplikasi penggunaan bitumen dalam teknologi kejuruteraan.
- ii. Sebab yang baik penggunaan *Elastomer Rubber* dalam teknologi kejuruteraan.
- iii. Sifat plastik .
- iv. Aplikasi polimer.
- v. Bincangkan aplikasi utama komponent FRP dalam pembinaan.
- vi. Aplikasi Gypsum Board .

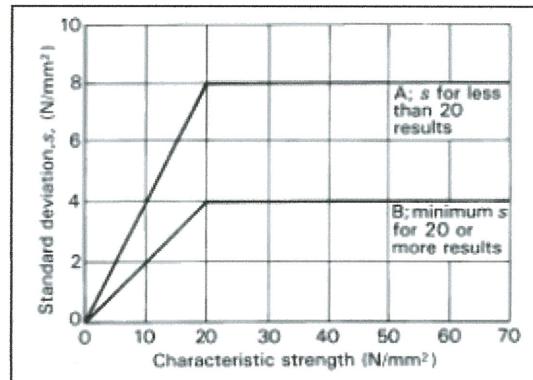
(25 marks)

- SOALAN TAMAT -

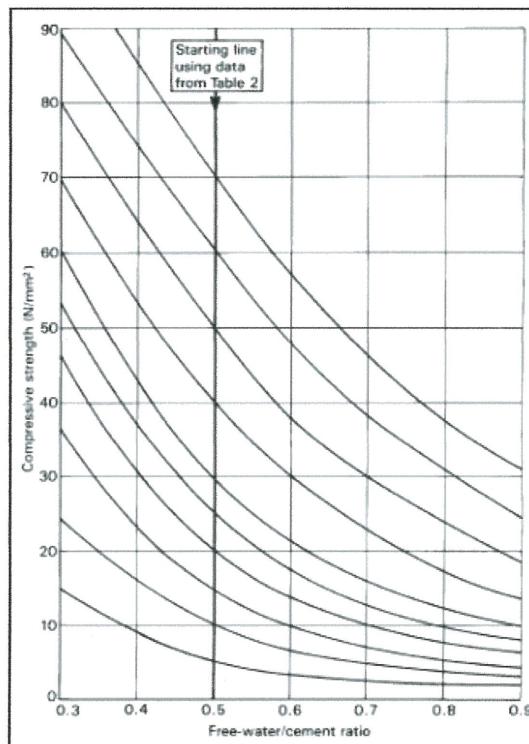
**FINAL EXAM**

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**Figure . 1** Relationship between standard deviation and characteristic strength



**Figure 2.** Relationship between compressive strength and free-water/cement ratio

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| Cement strength class | Type of coarse aggregate | Compressive strengths (N/mm <sup>2</sup> ) |    |    |    |
|-----------------------|--------------------------|--|----|----|----|
|                       |                          | Age (days)                                 | 3  | 7  | 28 |
| 42.5                  | Uncrushed                | 22   | 30 | 42 | 49 |
|                       | Crushed                  | 27   | 36 | 49 | 56 |
| 52.5                  | Uncrushed                | 29   | 37 | 48 | 54 |
|                       | Crushed                  | 34   | 43 | 55 | 61 |

Throughout this publication concrete strength is expressed in the units N/mm<sup>2</sup>.  
 $1 \text{ N/mm}^2 = 1 \text{ MN/m}^2 = 1 \text{ MPa}$ . (N = newton; Pa = pascal)

**Figure 3** Approximate compressive strengths (N/mm<sup>2</sup>) of concrete mixes made with a free-water/cement ratio of 0.5

| Slump (mm)                     | 0-10              | 10-30 | 30-60 | 60-180 |
|--------------------------------|-------------------|-------|-------|--------|
| Vibe time (s)                  | >12               | 6-12  | 3-6   | 0-3    |
| Maximum size of aggregate (mm) | Type of aggregate |       |       |        |
| 10                             | Uncrushed         | 150   | 180   | 205    |
|                                | Crushed           | 180   | 205   | 230    |
| 20                             | Uncrushed         | 135   | 160   | 180    |
|                                | Crushed           | 170   | 190   | 210    |
| 40                             | Uncrushed         | 115   | 140   | 160    |
|                                | Crushed           | 155   | 175   | 190    |

Note: When coarse and fine aggregates of different types are used, the free-water content is estimated by the expression:

$$\% W_f = \% W_c$$

where:  $W_f$  = free-water content appropriate to type of fine aggregate  
 and  $W_c$  = free-water content appropriate to type of coarse aggregate.

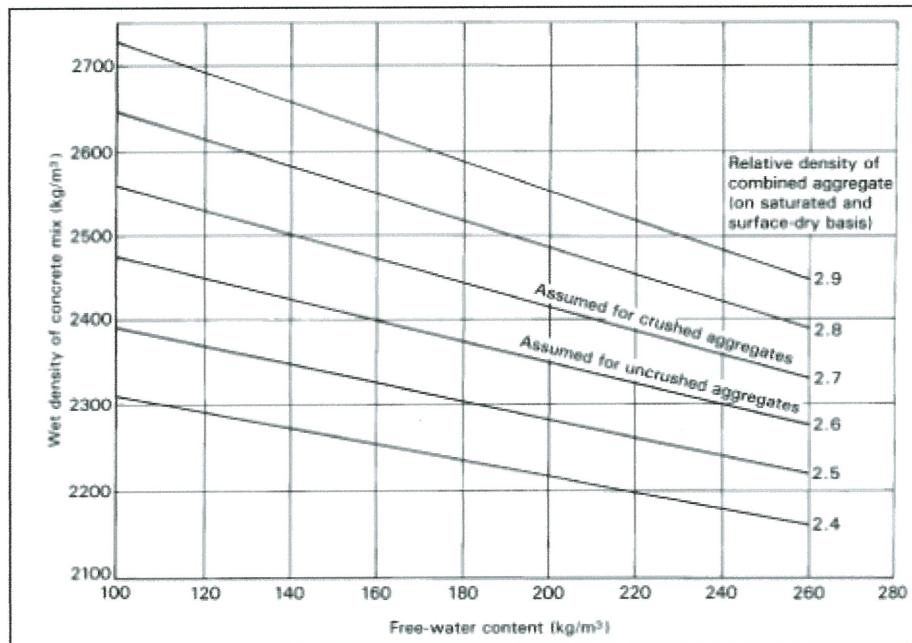
**Figure 4** Approximate free-water contents (kg/m<sup>3</sup>) required to give various levels of workability

**FINAL EXAM**

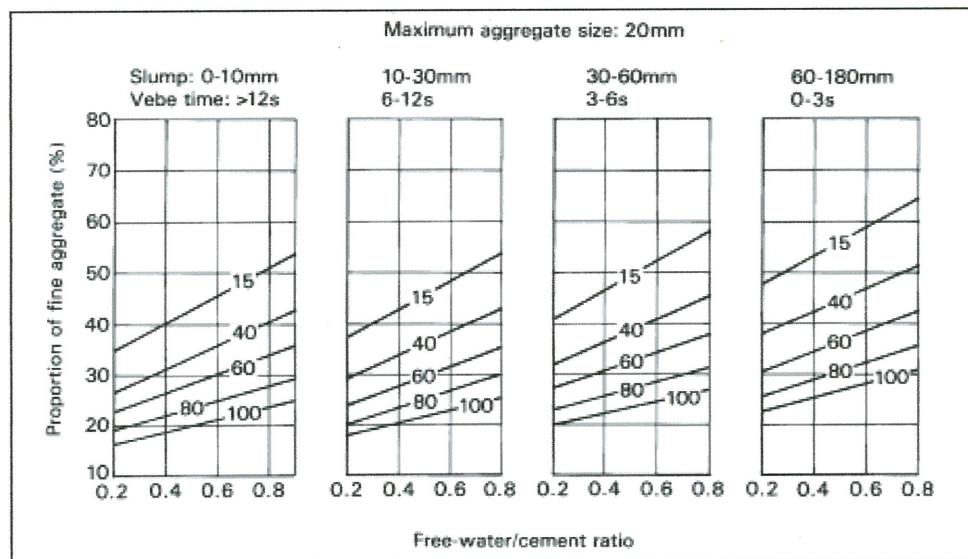
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**Figure 5** Estimated wet density of fully compacted concrete



**Figure 6** Recommended proportions of fine aggregate according to percentage passing a 600  $\mu\text{m}$  sieve

Concrete mix design form

Job title .....

| Stage | Item   | Reference or calculation        | Values   |                     |                       |       |
|-------|--|---------------------------------|--|---------------------|-----------------------|-------|
| 1     | 1.1 Characteristic strength                        | Specified                       | $\left\{ \begin{array}{l} \dots \dots \dots \text{N/mm}^2 \text{ at } \dots \dots \text{ days} \\ \text{Proportion defective } \dots \dots \dots \% \end{array} \right.$                       |                     |                       |       |
|       | 1.2 Standard deviation                             | Fig 3                           | $\dots \dots \dots \text{N/mm}^2 \text{ or no data } \dots \dots \text{N/mm}^2$  |                     |                       |       |
|       | 1.3 Margin   | C1<br>or<br>Specified           | $(k = \dots \dots \dots) \times \dots \dots \dots = \dots \dots \text{N/mm}^2$<br>$\dots \dots \dots \text{N/mm}^2$  |                     |                       |       |
|       | 1.4 Target mean strength                           | C2                              | $\dots \dots \dots + \dots \dots \dots = \dots \dots \text{N/mm}^2$  |                     |                       |       |
|       | 1.5 Cement strength class                          | Specified                       | 42.5/52.5  |                     |                       |       |
|       | 1.6 Aggregate type: coarse<br>Aggregate type: fine |                                 | Crushed/uncrushed<br>Crushed/uncrushed   |                     |                       |       |
|       | 1.7 Free-water/cement ratio                        | Table 2, Fig 4                  | $\dots \dots \dots \left. \begin{array}{l} \dots \dots \dots \\ \text{Use the lower value} \end{array} \right  \boxed{\quad}$  |                     |                       |       |
|       | 1.8 Maximum free-water/cement ratio                | Specified                       | $\dots \dots \dots \boxed{\quad}$  |                     |                       |       |
| 2     | 2.1 Slump or Vebe time                             | Specified                       | Slump $\dots \dots \dots$ mm or Vebe time $\dots \dots \dots$ s  |                     |                       |       |
|       | 2.2 Maximum aggregate size                         | Specified                       | $\dots \dots \dots$ mm   |                     |                       |       |
|       | 2.3 Free-water content                             | Table 3                         | $\dots \dots \dots \boxed{\quad}$ kg/m <sup>3</sup>  |                     |                       |       |
| 3     | 3.1 Cement content                                 | C3                              | $\dots \dots \dots + \dots \dots \dots = \dots \dots \text{kg/m}^3$  |                     |                       |       |
|       | 3.2 Maximum cement content                         | Specified                       | $\dots \dots \dots \text{kg/m}^3$  |                     |                       |       |
|       | 3.3 Minimum cement content                         | Specified                       | $\dots \dots \dots \text{kg/m}^3$  |                     |                       |       |
|       | 3.4 Modified free-water/cement ratio               |                                 | $\dots \dots \dots \boxed{\quad}$ kg/m <sup>3</sup>  |                     |                       |       |
| 4     | 4.1 Relative density of aggregate (SSD)            |                                 | $\dots \dots \dots$ known/assumed  |                     |                       |       |
|       | 4.2 Concrete density                               | Fig 5                           | $\dots \dots \dots$ kg/m <sup>3</sup>  |                     |                       |       |
|       | 4.3 Total aggregate content                        | C4                              | $\dots \dots \dots - \dots \dots \dots - \dots \dots \dots = \dots \dots \text{kg/m}^3$  |                     |                       |       |
| 5     | 5.1 Grading of fine aggregate                      | Percentage passing 600 µm sieve | $\dots \dots \dots \%$   |                     |                       |       |
|       | 5.2 Proportion of fine aggregate                   | Fig 6                           | $\dots \dots \dots \%$   |                     |                       |       |
|       | 5.3 Fine aggregate content                         | C5                              | $\left\{ \begin{array}{l} \dots \dots \dots \times \dots \dots \dots = \boxed{\quad} \text{kg/m}^3 \\ \dots \dots \dots - \dots \dots \dots = \boxed{\quad} \text{kg/m}^3 \end{array} \right.$ |                     |                       |       |
|       | 5.4 Coarse aggregate content                       |                                 |  |                     |                       |       |
|       | Quantities   | Cement (kg)                     | Water (kg or litres)   | Fine aggregate (kg) | Coarse aggregate (kg) |       |
|       | per m <sup>3</sup> (to nearest 5 kg)               |                                 |  | 10 mm               | 20 mm                 | 40 mm |
|       | per trial mix of ..... m <sup>3</sup>              |                                 |  |                     |                       |       |

Figure 7: Concrete mix design form